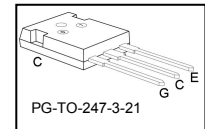
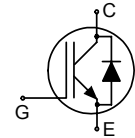


**Low Loss DuoPack : IGBT in 2<sup>nd</sup> generation TrenchStop®  
with soft, fast recovery anti-parallel EmCon diode**

- Short circuit withstand time – 10µs
- Designed for :
  - Frequency Converters
  - Uninterrupted Power Supply
- **TrenchStop® 2<sup>nd</sup> generation** for 1200 V applications offers :
  - very tight parameter distribution
  - high ruggedness, temperature stable behavior
- Easy paralleling capability due to positive temperature coefficient in  $V_{CE(sat)}$
- Low EMI
- Low Gate Charge
- Very soft, fast recovery anti-parallel EmCon HE diode
- Qualified according to JEDEC<sup>1</sup> for target applications
- Pb-free lead plating; RoHS compliant



**Complete product spectrum and PSpice Models : <http://www.infineon.com/igbt/>**

Type	$V_{CE}$	$I_C$	$V_{CE(sat), T_j=25^\circ C}$	$T_{j,max}$	Marking Code	Package
IKW25N120T2	1200V	25A	1.7V	175°C	K25T1202	PG-TO-247-3-21

**Maximum Ratings**

Parameter	Symbol	Value	Unit
Collector-emitter voltage	$V_{CE}$	1200	V
DC collector current ( $T_j=150^\circ C$ )	$I_C$		A
$T_C = 25^\circ C$		50	
$T_C = 110^\circ C$		25	
Pulsed collector current, $t_p$ limited by $T_{jmax}$	$I_{Cpuls}$	100	
Turn off safe operating area $V_{CE} \leq 1200V, T_j \leq 175^\circ C$	-	100	
Diode forward current ( $T_j=150^\circ C$ )	$I_F$		
$T_C = 25^\circ C$		40	
$T_C = 110^\circ C$		25	
Diode pulsed current, $t_p$ limited by $T_{jmax}$	$I_{Fpuls}$	100	
Gate-emitter voltage	$V_{GE}$	$\pm 20$	V
Short circuit withstand time <sup>2)</sup> $V_{GE} = 15V, V_{CC} \leq 600V, T_{j,start} \leq 175^\circ C$	$t_{SC}$	10	µs
Power dissipation $T_C = 25^\circ C$	$P_{tot}$	349	W
Operating junction temperature	$T_j$	-40...+175	°C
Storage temperature	$T_{stg}$	-55...+150	
Soldering temperature, 1.6mm (0.063 in.) from case for 10s Wavesoldering only, temperature on leads only	-	260	

<sup>1</sup> J-STD-020 and JESD-022

<sup>2)</sup> Allowed number of short circuits: <1000; time between short circuits: >1s.

### Thermal Resistance

Parameter	Symbol	Conditions	Max. Value	Unit
<b>Characteristic</b>				
IGBT thermal resistance, junction – case	$R_{thJC}$		0.43	K/W
Diode thermal resistance, junction – case	$R_{thJCD}$		0.81	
Thermal resistance, junction – ambient	$R_{thJA}$		40	

### Electrical Characteristic, at $T_j = 25^\circ\text{C}$ , unless otherwise specified

Parameter	Symbol	Conditions	Value			Unit
			min.	typ.	max.	
<b>Static Characteristic</b>						
Collector-emitter breakdown voltage	$V_{(BR)CES}$	$V_{GE}=0V, I_C=500\mu A$	1200	-	-	V
Collector-emitter saturation voltage	$V_{CE(sat)}$	$V_{GE} = 15V, I_C=25A$ $T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$ $T_j=175^\circ\text{C}$	-	1.7	2.2	
Diode forward voltage	$V_F$	$V_{GE}=0V, I_F=25A$ $T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$ $T_j=175^\circ\text{C}$	-	1.65	2.2	mV
Gate-emitter threshold voltage	$V_{GE(th)}$	$I_C=1.0mA, V_{CE}=V_{GE}$	5.2	5.8	6.4	
Zero gate voltage collector current	$I_{CES}$	$V_{CE}=1200V, V_{GE}=0V$ $T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$ $T_j=175^\circ\text{C}$	-	-	0.4	mA
Gate-emitter leakage current	$I_{GES}$	$V_{CE}=0V, V_{GE}=20V$	-	-	200	
Transconductance	$g_{fs}$	$V_{CE}=20V, I_C=25A$	-	13.5	-	S

### Dynamic Characteristic

Input capacitance	$C_{iss}$	$V_{CE}=25V,$ $V_{GE}=0V,$ $f=1MHz$	-	1600	-	pF
Output capacitance	$C_{oss}$		-	155	-	
Reverse transfer capacitance	$C_{rss}$		-	90	-	
Gate charge	$Q_{Gate}$	$V_{CC}=960V, I_C=40A$ $V_{GE}=15V$	-	120	-	nC
Internal emitter inductance measured 5mm (0.197 in.) from case	$L_E$		-	13	-	nH
Short circuit collector current <sup>1)</sup>	$I_{C(SC)}$	$V_{GE}=15V, t_{SC} \leq 10\mu s$ $V_{CC} = 600V,$ $T_{j,start} = 25^\circ C$ $T_{j,start} = 175^\circ C$	-	150 115	-	A

### Switching Characteristic, Inductive Load, at $T_j=25^\circ C$

Parameter	Symbol	Conditions	Value			Unit
			min.	typ.	max.	
<b>IGBT Characteristic</b>						
Turn-on delay time	$t_{d(on)}$	$T_j=25^\circ C,$ $V_{CC}=600V, I_C=25A,$ $V_{GE}=0/15V,$ $R_G=16.4\Omega,$ $L_{\sigma}^{2)}=105nH,$ $C_{\sigma}^{2)}=39pF$ Energy losses include "tail" and diode reverse recovery.	-	27	-	ns
Rise time	$t_r$		-	20	-	
Turn-off delay time	$t_{d(off)}$		-	265	-	
Fall time	$t_f$		-	95	-	
Turn-on energy	$E_{on}$		-	1.55	-	mJ
Turn-off energy	$E_{off}$		-	1.35	-	
Total switching energy	$E_{ts}$		-	2.9	-	
<b>Anti-Parallel Diode Characteristic</b>						
Diode reverse recovery time	$t_{rr}$	$T_j=25^\circ C,$ $V_R=600V, I_F=25A,$ $di_F/dt=1050A/\mu s$	-	195	-	ns
Diode reverse recovery charge	$Q_{rr}$		-	2.05	-	$\mu C$
Diode peak reverse recovery current	$I_{rrm}$		-	20	-	A
Diode peak rate of fall of reverse recovery current during $t_b$	$di_{rr}/dt$		-	475	-	$A/\mu s$

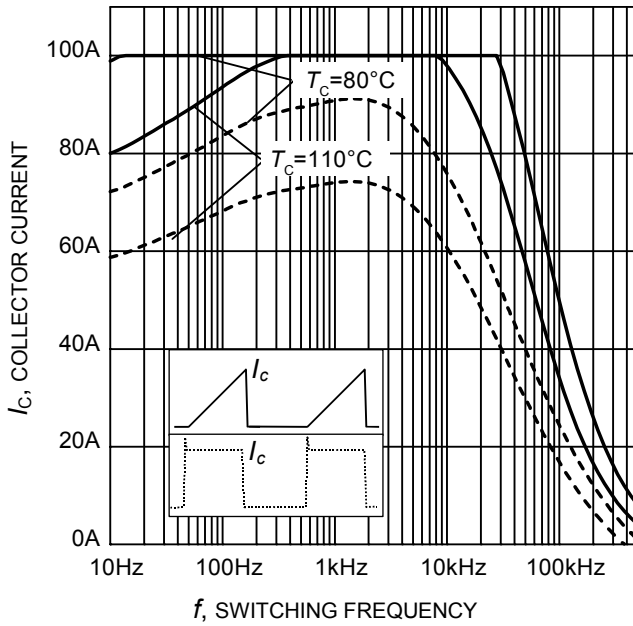
<sup>1)</sup> Allowed number of short circuits: <1000; time between short circuits: >1s.

<sup>2)</sup> Leakage inductance  $L_{\sigma}$  and Stray capacity  $C_{\sigma}$  due to dynamic test circuit in Figure E.

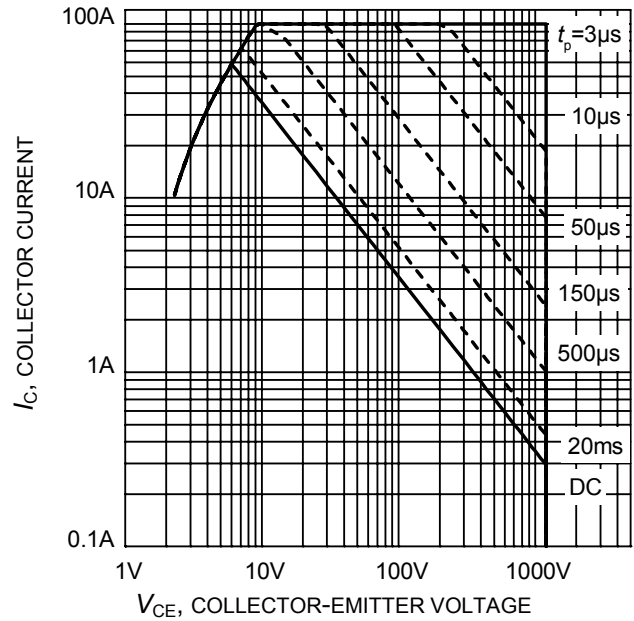
**Switching Characteristic, Inductive Load, at  $T_j=175^\circ\text{C}$**

Parameter	Symbol	Conditions	Value			Unit
			min.	typ.	max.	
<b>IGBT Characteristic</b>						
Turn-on delay time	$t_{d(on)}$	$T_j=175^\circ\text{C}$ $V_{CC}=600\text{V}, I_C=25\text{A},$ $V_{GE}=0/15\text{V},$ $R_G=16.4\Omega,$ $L_{\sigma}^{(1)}=175\text{nH},$ $C_{\sigma}^{(1)}=67\text{pF}$ Energy losses include "tail" and diode reverse recovery.	-	25	-	ns
Rise time	$t_r$		-	24	-	
Turn-off delay time	$t_{d(off)}$		-	340	-	
Fall time	$t_f$		-	164	-	
Turn-on energy	$E_{on}$		-	2.25	-	mJ
Turn-off energy	$E_{off}$		-	2.05	-	
Total switching energy	$E_{ts}$		-	4.3	-	
<b>Anti-Parallel Diode Characteristic</b>						
Diode reverse recovery time	$t_{rr}$	$T_j=175^\circ\text{C}$ $V_R=600\text{V}, I_F=25\text{A},$ $di_F/dt=1000\text{A}/\mu\text{s}$	-	290	-	ns
Diode reverse recovery charge	$Q_{rr}$		-	3.65	-	$\mu\text{C}$
Diode peak reverse recovery current	$I_{rrm}$		-	24	-	A
Diode peak rate of fall of reverse recovery current during $t_b$	$di_{rr}/dt$		-	330		$\text{A}/\mu\text{s}$

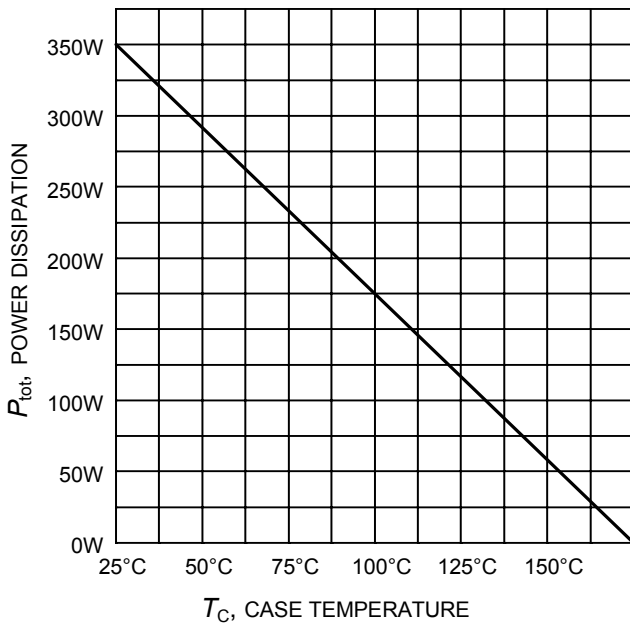
<sup>1)</sup> Leakage inductance  $L_{\sigma}$  and Stray capacity  $C_{\sigma}$  due to dynamic test circuit in Figure E.



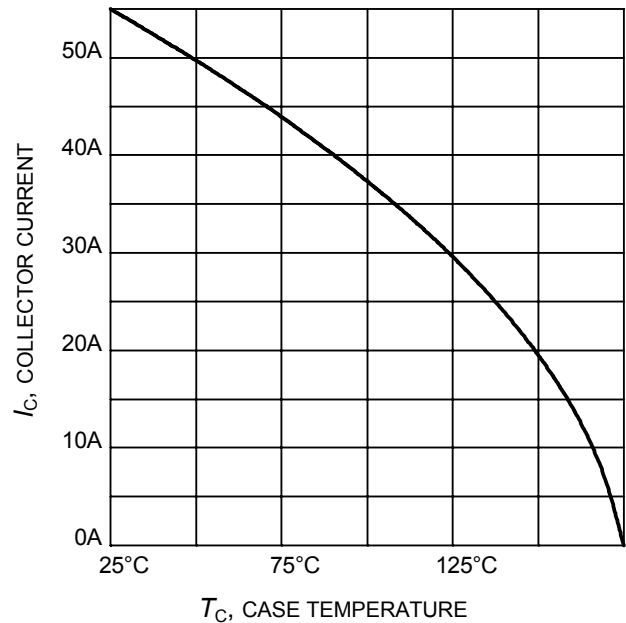
**Figure 1. Collector current as a function of switching frequency**  
 ( $T_j \leq 175^\circ\text{C}$ ,  $D = 0.5$ ,  $V_{CE} = 600\text{V}$ ,  
 $V_{GE} = 0/+15\text{V}$ ,  $R_G = 12\Omega$ )



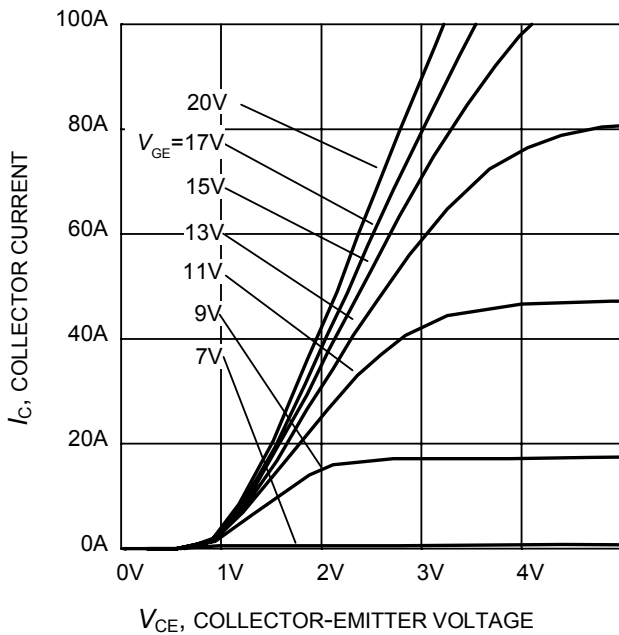
**Figure 2. Safe operating area**  
 ( $D = 0$ ,  $T_C = 25^\circ\text{C}$ ,  
 $T_j \leq 175^\circ\text{C}$ ;  $V_{GE} = 15\text{V}$ )



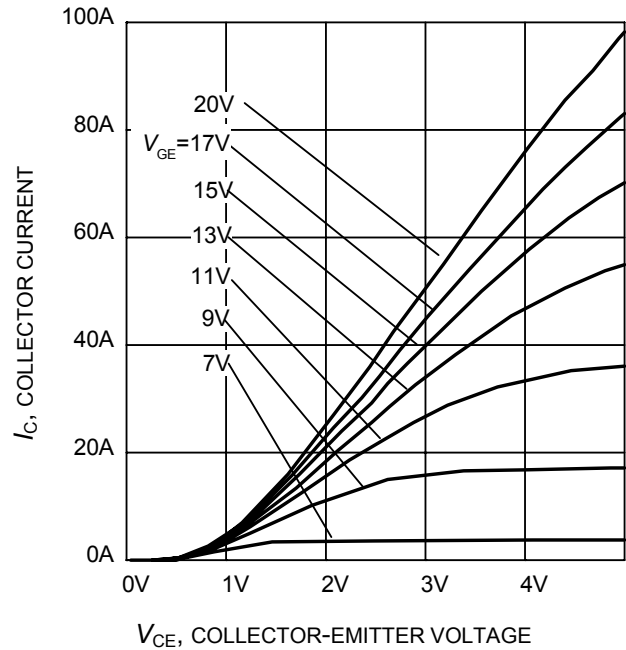
**Figure 3. Maximum power dissipation as a function of case temperature**  
 ( $T_j \leq 175^\circ\text{C}$ )



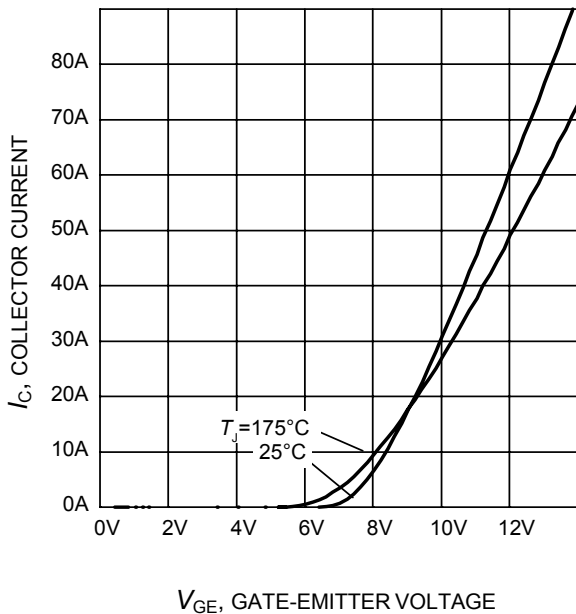
**Figure 4. Maximum collector current as a function of case temperature**  
 ( $V_{GE} \geq 15\text{V}$ ,  $T_j \leq 175^\circ\text{C}$ )



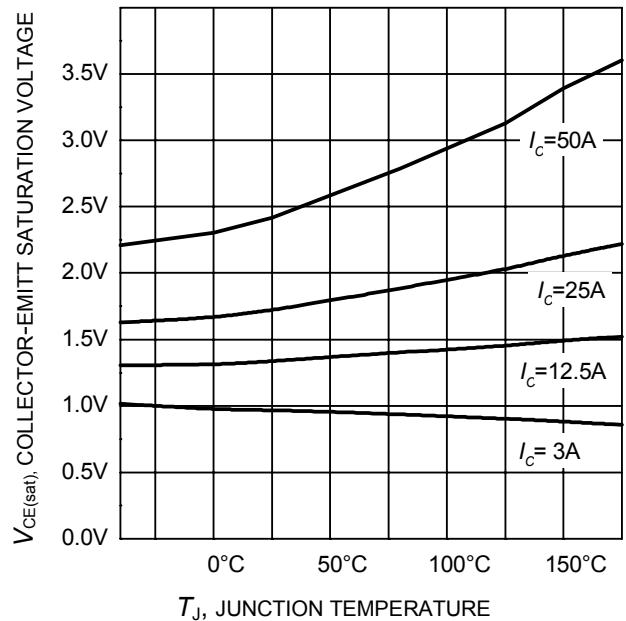
**Figure 5. Typical output characteristic**  
( $T_j = 25^\circ\text{C}$ )



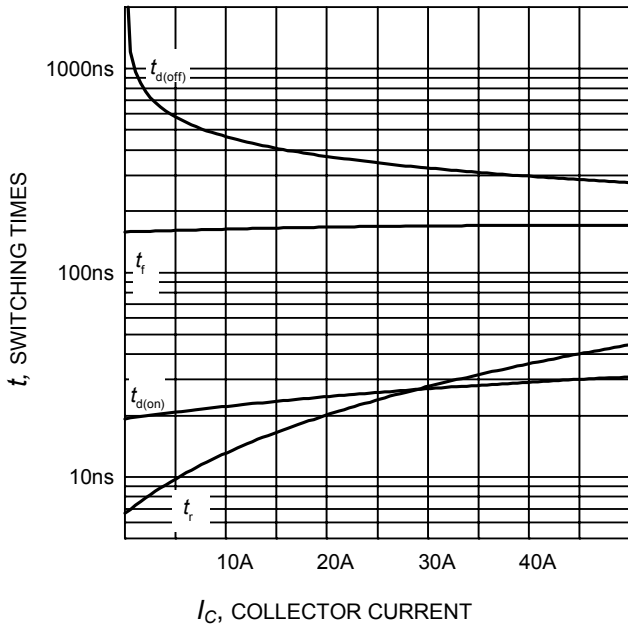
**Figure 6. Typical output characteristic**  
( $T_j = 175^\circ\text{C}$ )



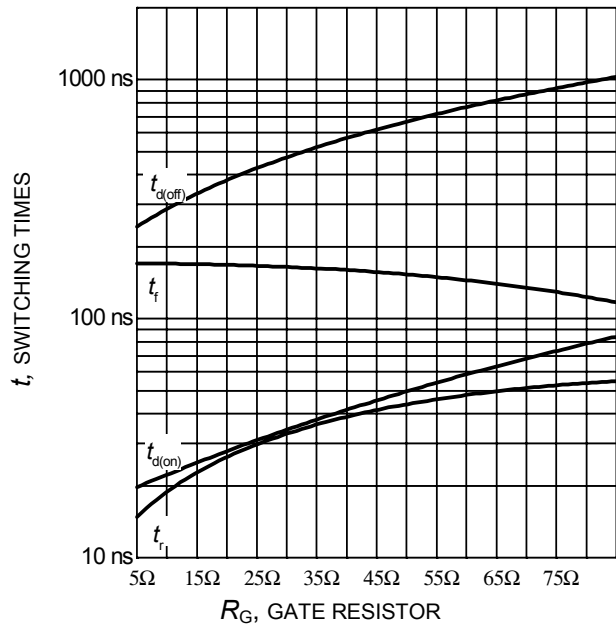
**Figure 7. Typical transfer characteristic**  
( $V_{CE} = 20\text{V}$ )



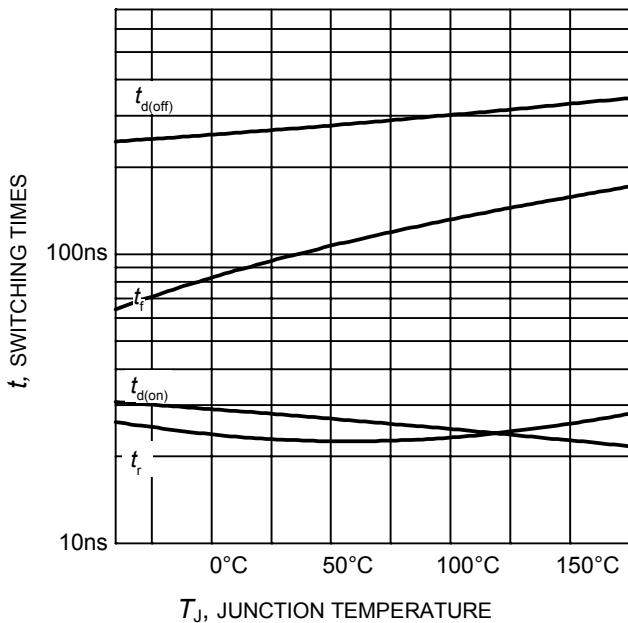
**Figure 8. Typical collector-emitter saturation voltage as a function of junction temperature**  
( $V_{GE} = 15\text{V}$ )



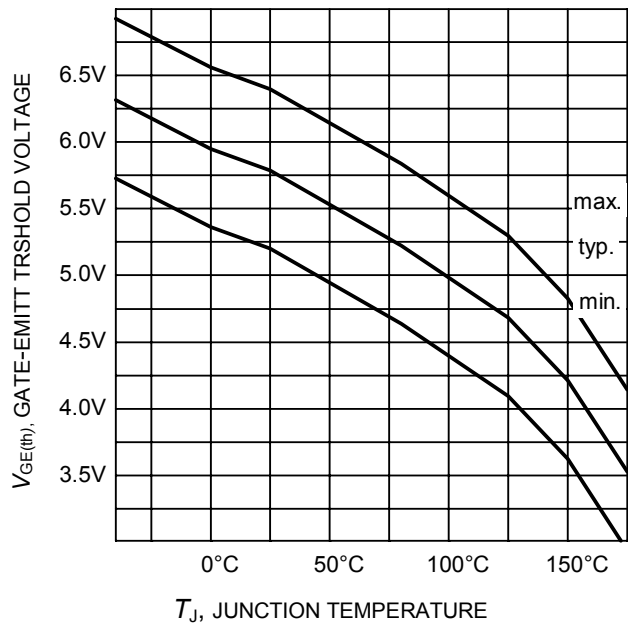
**Figure 9. Typical switching times as a function of collector current**  
 (inductive load,  $T_J=175^\circ\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $R_G=16.4\Omega$ , Dynamic test circuit in Figure E)



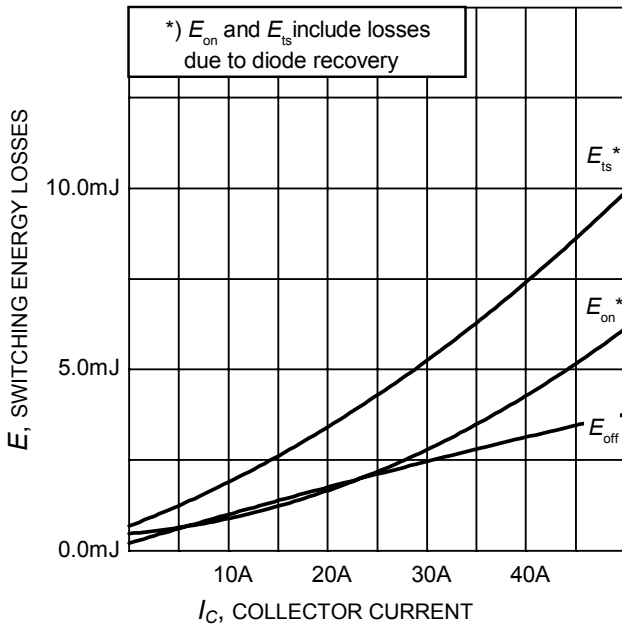
**Figure 10. Typical switching times as a function of gate resistor**  
 (inductive load,  $T_J=175^\circ\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=25\text{A}$ , Dynamic test circuit in Figure E)



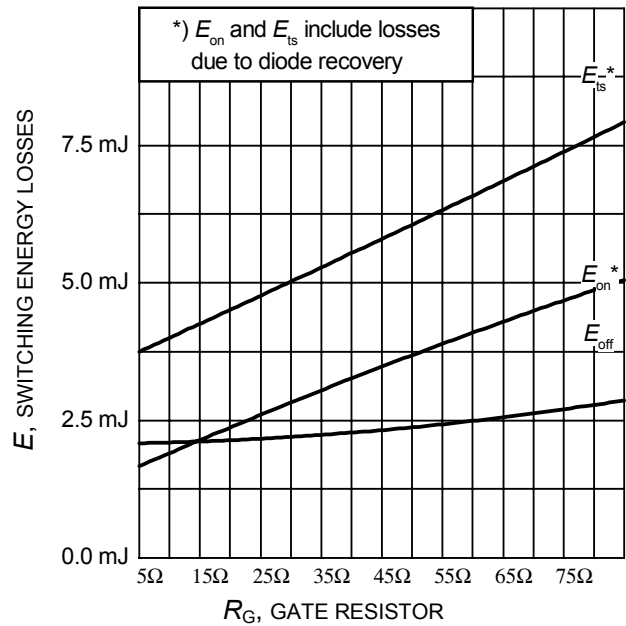
**Figure 11. Typical switching times as a function of junction temperature**  
 (inductive load,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=25\text{A}$ ,  $R_G=16.4\Omega$ , Dynamic test circuit in Figure E)



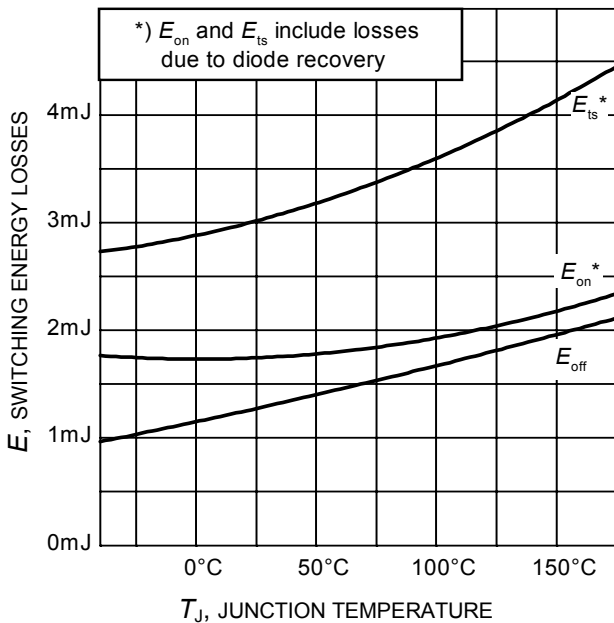
**Figure 12. Gate-emitter threshold voltage as a function of junction temperature**  
 ( $I_C = 1.0\text{mA}$ )



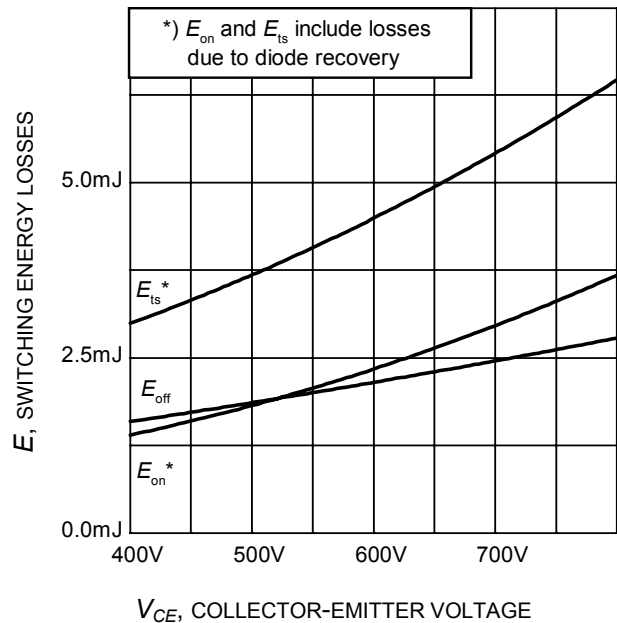
**Figure 13. Typical switching energy losses as a function of collector current**  
 (inductive load,  $T_J=175^\circ\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $R_G=16.4\Omega$ , Dynamic test circuit in Figure E)



**Figure 14. Typical switching energy losses as a function of gate resistor**  
 (inductive load,  $T_J=175^\circ\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=25\text{A}$ , Dynamic test circuit in Figure E)

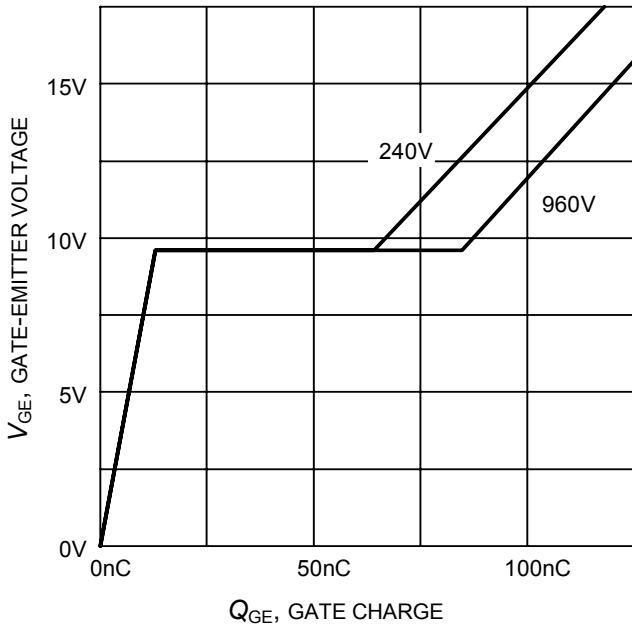


**Figure 15. Typical switching energy losses as a function of junction temperature**  
 (inductive load,  $V_{CE}=600\text{V}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=25\text{A}$ ,  $R_G=16.4\Omega$ , Dynamic test circuit in Figure E)

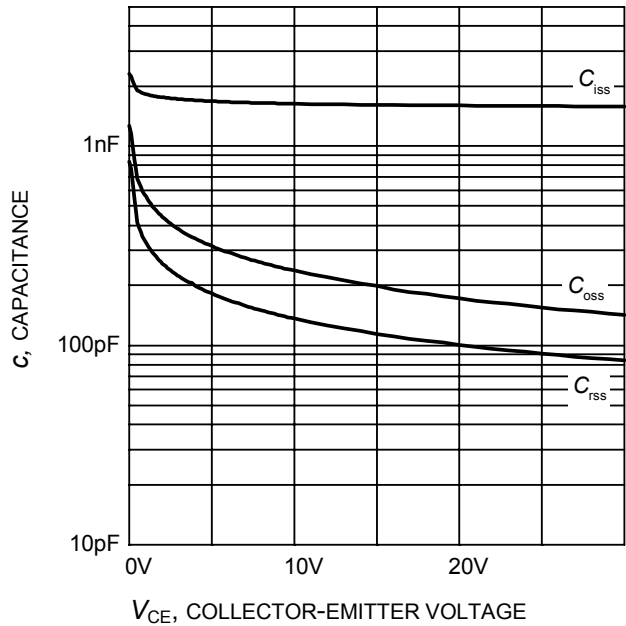


**Figure 16. Typical switching energy losses as a function of collector emitter voltage**  
 (inductive load,  $T_J=175^\circ\text{C}$ ,  $V_{GE}=0/15\text{V}$ ,  $I_C=25\text{A}$ ,  $R_G=16.4\Omega$ , Dynamic test circuit in Figure E)

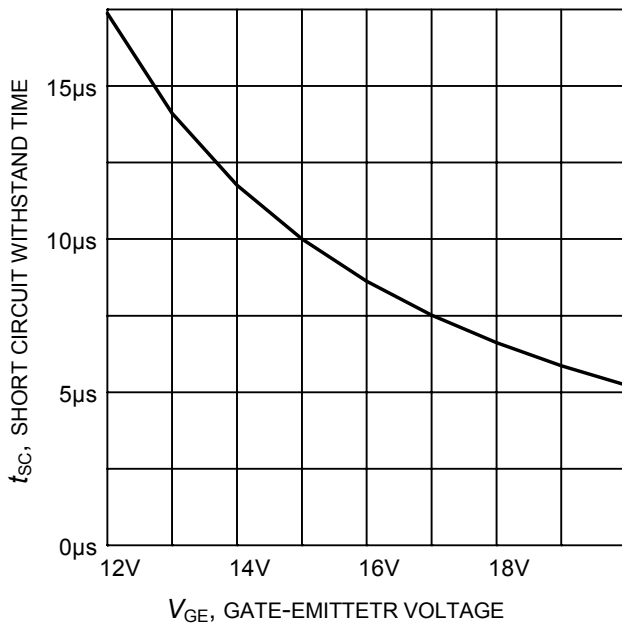




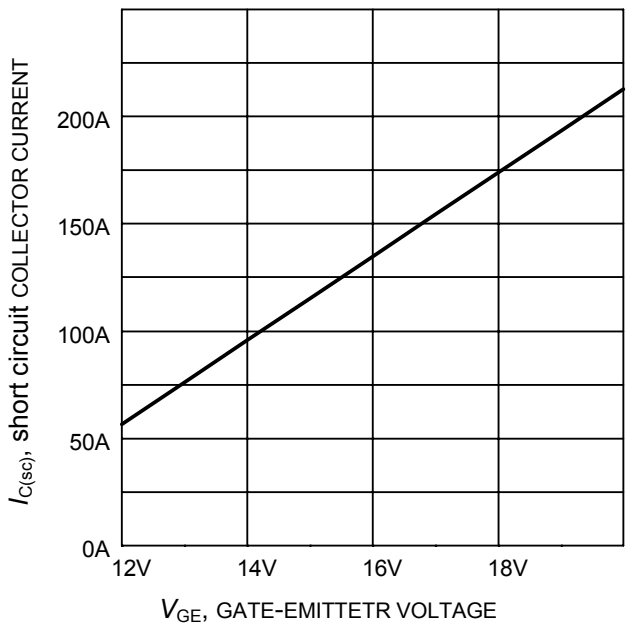
**Figure 17. Typical gate charge**  
( $I_C=25\text{ A}$ )



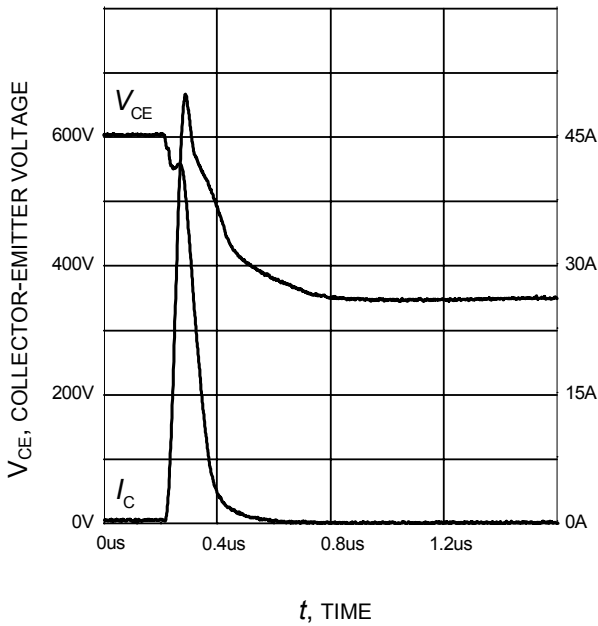
**Figure 18. Typical capacitance as a function of collector-emitter voltage**  
( $V_{GE}=0\text{V}$ ,  $f = 1\text{ MHz}$ )



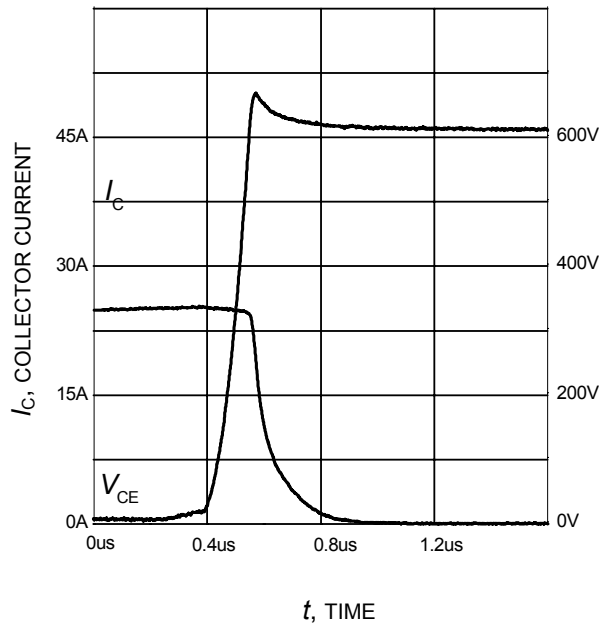
**Figure 19. Short circuit withstand time as a function of gate-emitter voltage**  
( $V_{CE}=600\text{V}$ , start at  $T_J \leq 175^\circ\text{C}$ )



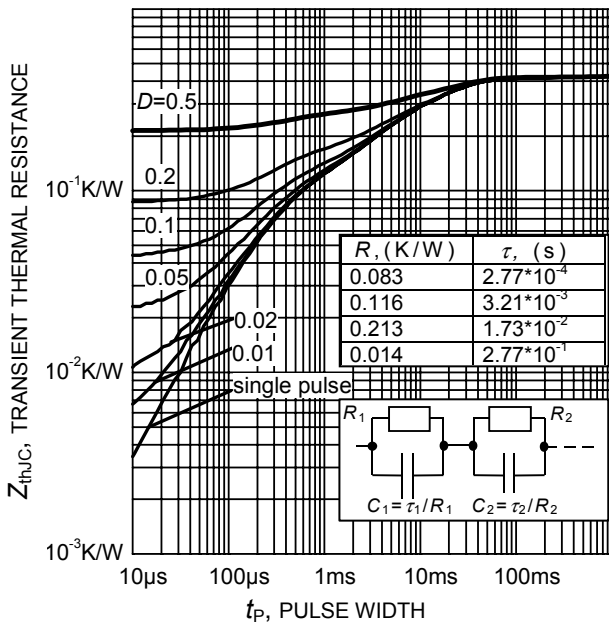
**Figure 20. Typical short circuit collector current as a function of gate-emitter voltage**  
( $V_{CE} \leq 600\text{V}$ ,  $T_{j,start} = 175^\circ\text{C}$ )



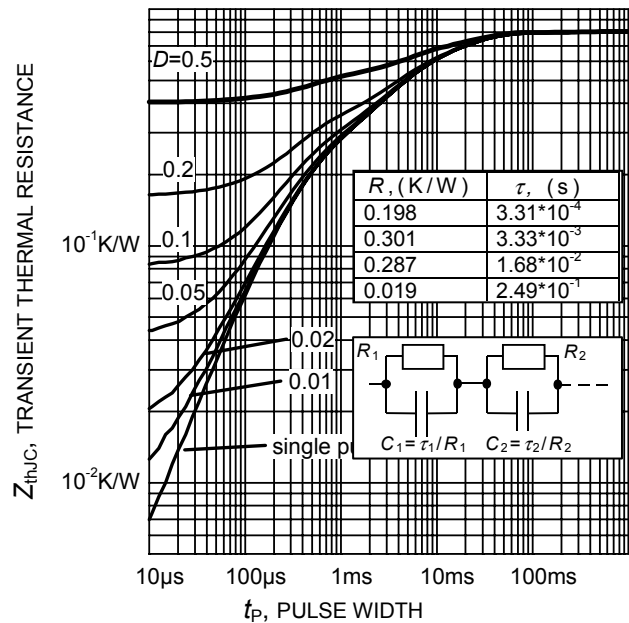
**Figure 21. Typical turn on behavior**  
 $(V_{GE}=0/15V, R_G=16.4\Omega, T_j = 175^\circ C,$   
 Dynamic test circuit in Figure E)



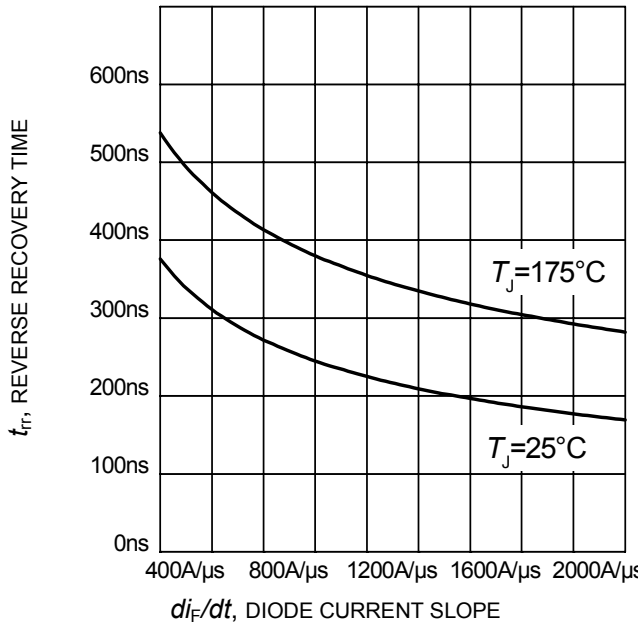
**Figure 22. Typical turn off behavior**  
 $(V_{GE}=15/0V, R_G=16.4\Omega, T_j = 175^\circ C,$   
 Dynamic test circuit in Figure E)



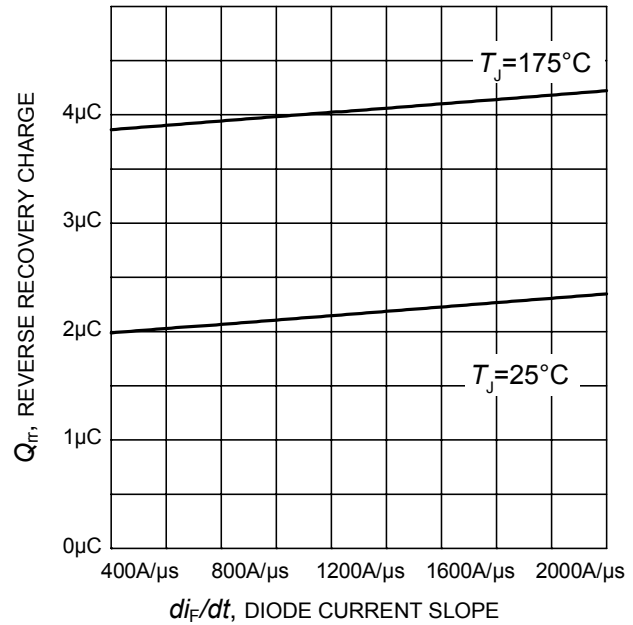
**Figure 23. IGBT transient thermal resistance**  
 $(D = t_p / T)$



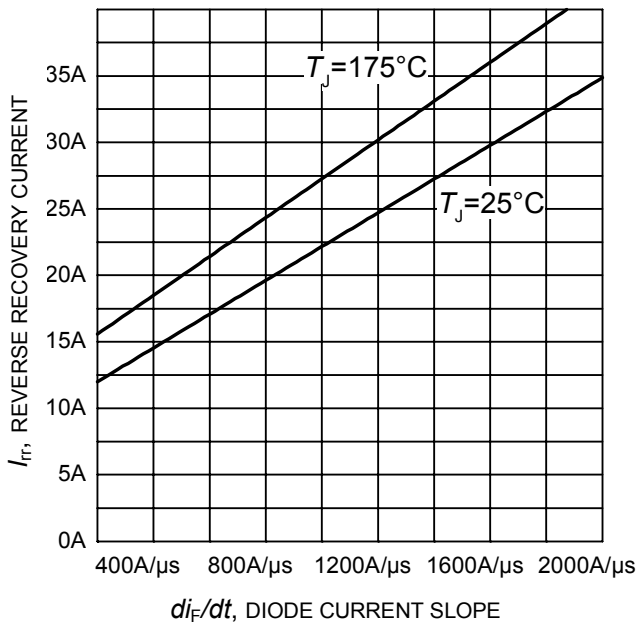
**Figure 24. Diode transient thermal impedance as a function of pulse width**  
 $(D=t_p/T)$



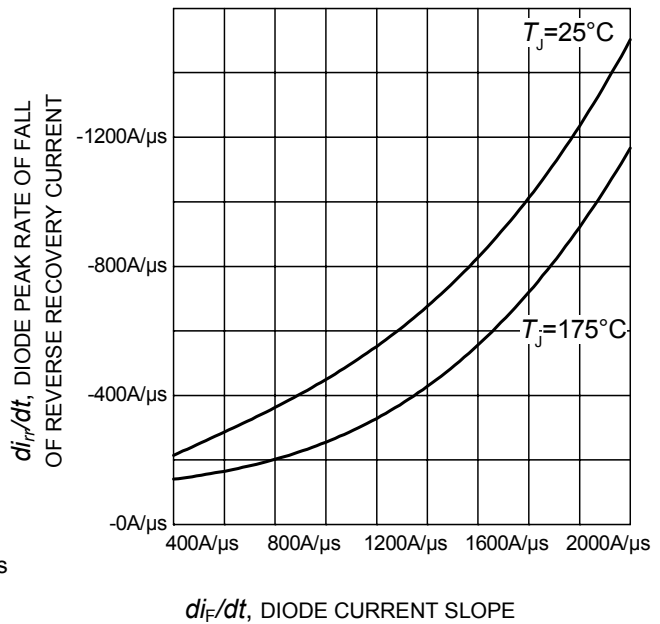
**Figure 23. Typical reverse recovery time as a function of diode current slope**  
 ( $V_R=600V$ ,  $I_F=25A$ ,  
 Dynamic test circuit in Figure E)



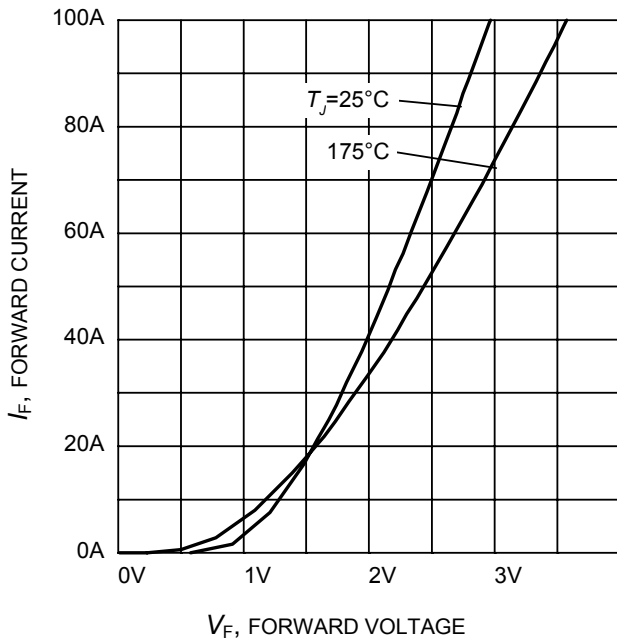
**Figure 24. Typical reverse recovery charge as a function of diode current slope**  
 ( $V_R=600V$ ,  $I_F=25A$ ,  
 Dynamic test circuit in Figure E)



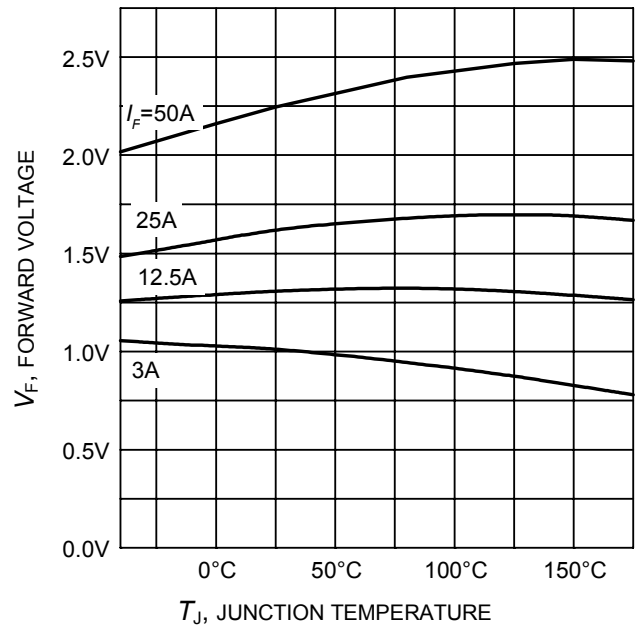
**Figure 25. Typical reverse recovery current as a function of diode current slope**  
 ( $V_R=600V$ ,  $I_F=25A$ ,  
 Dynamic test circuit in Figure E)



**Figure 26. Typical diode peak rate of fall of reverse recovery current as a function of diode current slope**  
 ( $V_R=600V$ ,  $I_F=25A$ ,  
 Dynamic test circuit in Figure E)

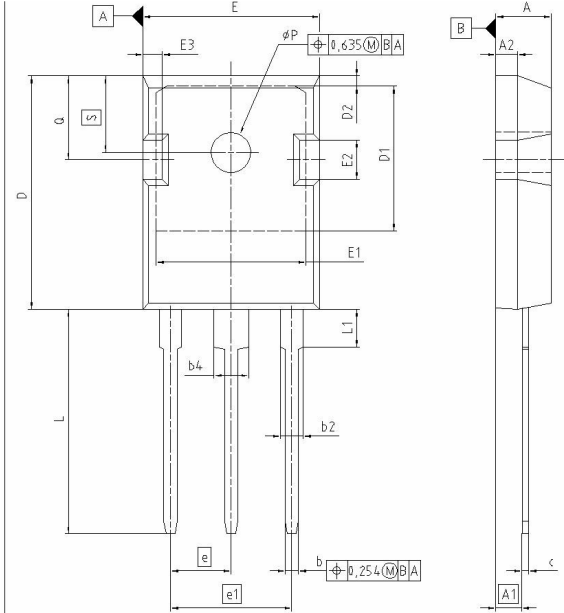


**Figure 27. Typical diode forward current as a function of forward voltage**

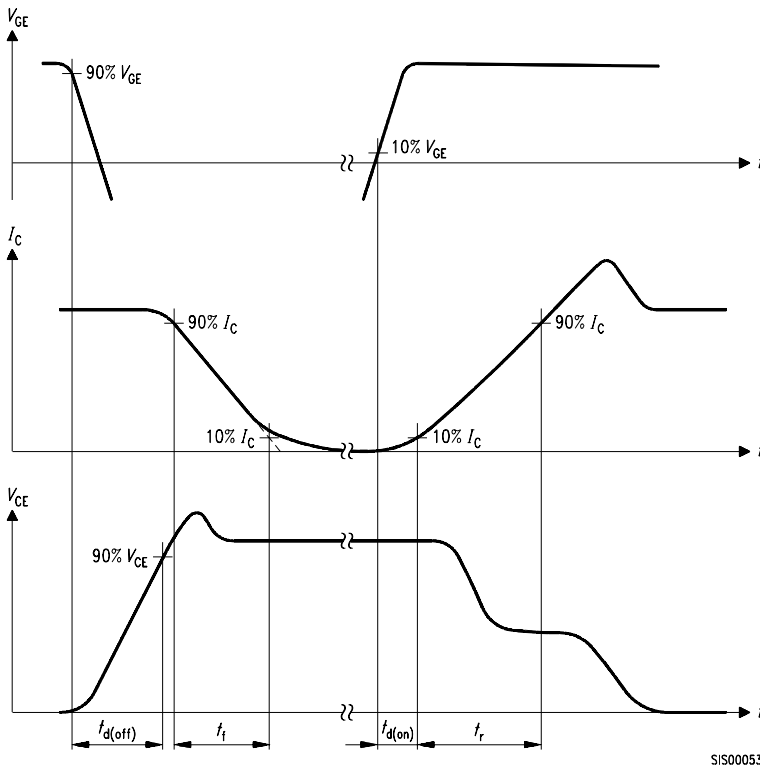


**Figure 28. Typical diode forward voltage as a function of junction temperature**

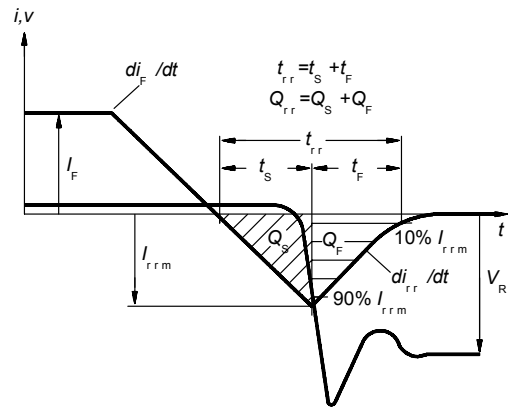
PG-TO247-3-21



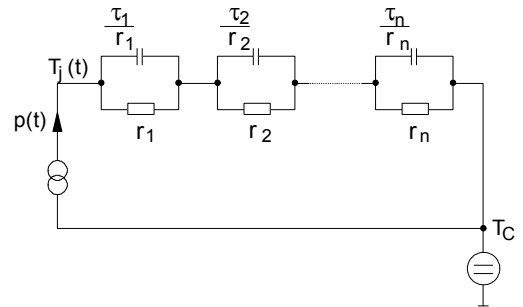
DIM	MILLIMETERS		INCHES	
	MIN	MAX	MIN	MAX
A	4.903	5.157	0.193	0.203
A1	2.273	2.527	0.092	0.096
A2	1.853	2.107	0.075	0.081
b	1.073	1.327	0.047	0.052
b2	1.903	2.386	0.075	0.094
b4	2.870	3.454	0.113	0.136
c	0.549	0.752	0.024	0.030
D	20.823	21.077	0.820	0.830
D1	17.323	17.831	0.682	0.702
D2	1.063	1.317	0.042	0.052
E	15.773	16.027	0.621	0.631
E1	13.893	14.147	0.547	0.557
E2	3.683	3.937	0.145	0.155
E3	1.683	1.937	0.066	0.076
e	5.450		0.215	
e1	10.900		0.430	
N	3		3	
L	20.053	20.307	0.789	0.799
L1	4.168	4.472	0.164	0.176
pP	3.559	3.661	0.140	0.144
Q	5.493	5.747	0.216	0.226
S	6.043	6.297	0.238	0.248



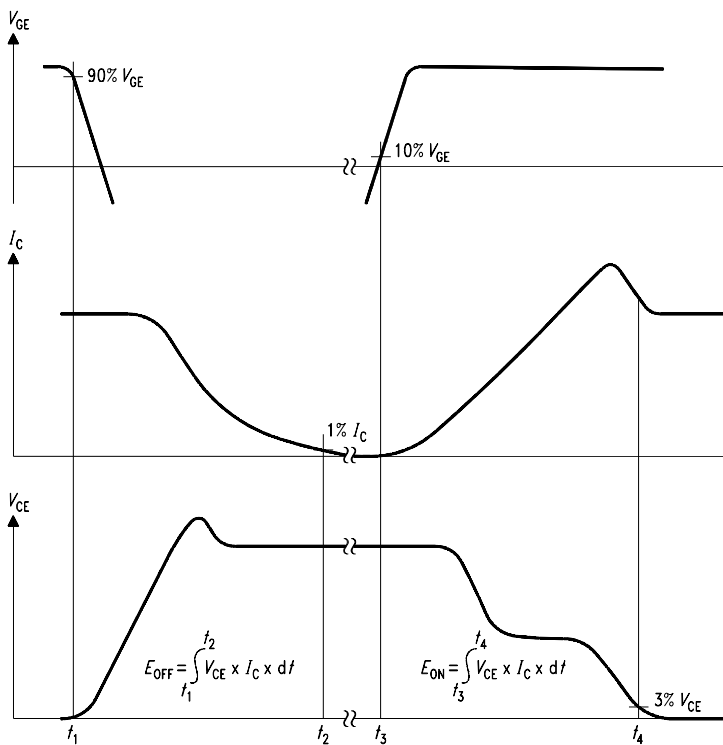
**Figure A. Definition of switching times**



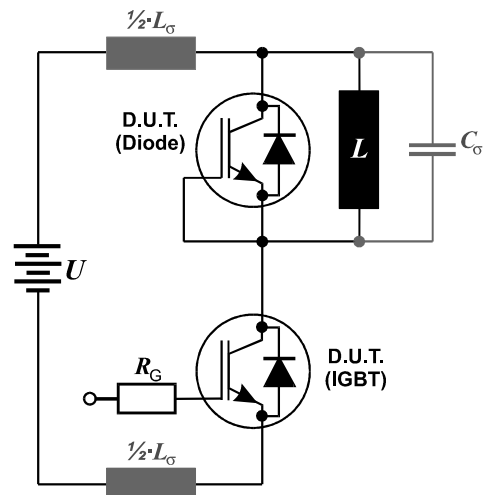
**Figure C. Definition of diodes switching characteristics**



**Figure D. Thermal equivalent circuit**



**Figure B. Definition of switching losses**



**Figure E. Dynamic test circuit**

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### **Information**

For further information on technology, delivery terms and conditions and prices please contact your nearest Infineon Technologies Office ([www.infineon.com](http://www.infineon.com)).

### **Warnings**

Due to technical requirements components may contain dangerous substances. For information on the types in question please contact your nearest Infineon Technologies Office.

Infineon Technologies Components may only be used in life-support devices or systems with the express written approval of Infineon Technologies, if a failure of such components can reasonably be expected to cause the failure of that life-support device or system, or to affect the safety or effectiveness of that device or system. Life support devices or systems are intended to be implanted in the human body, or to support and/or maintain and sustain and/or protect human life. If they fail, it is reasonable to assume that the health of the user or other persons may be endangered.